

"Power & Quality."

MULTI INDENT | CYCLE CONTROLLED | MEETS PERFORMANCE REQUIREMENTS FOR M22520/23

SERIES 400

26 thru 4/0
WIRE SIZES

12 TONS
CRIMP FORCE

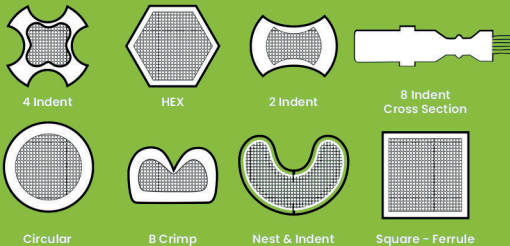
90-115 psi
STANDARD

1.5 SECS
CRIMP CYCLE

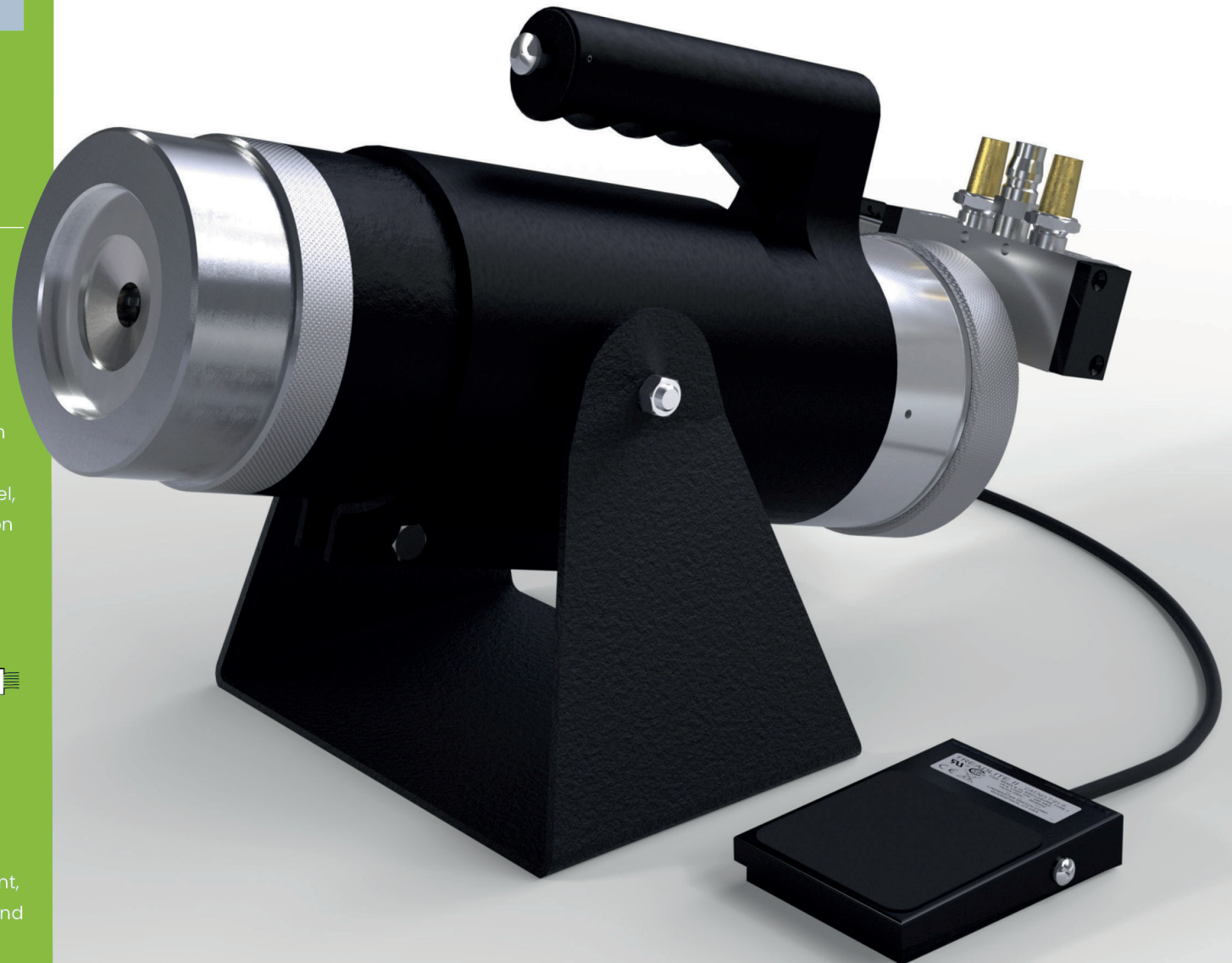
PRODUCTION READY

The most versatile pneumatic crimping tool available today. This multifaceted tool has been designed to work with a variety of applications, including pin & socket contacts, solder-less terminals and a variety of custom specific applications. Critical parts are manufactured with high-strength S-7 tool steel, ensuring light weight and durability. Production ready tools, are widely used in aerospace, defense, transportation and energy fields.

MADE IN USA



Variety of Crimp styles, including 8, 4 & 2-Indent, Hex, Circular, B, Nest & Indent, Square/Ferrule and many custom designs.



"Versatile. Durable."

MULTI INDENT | CYCLE CONTROLLED | DESIGNED FOR SAFETY | MADE IN USA

Applications

	400-BHD 400-BEC	400-B-1 400-B-1EC
Contacts	22 thru 2/0	22 thru 4/0
Solder-less Terminals	INSULATED 26-24 thru 1/0 NON-INSULATED 26-24 thru 2/0	INSULATED 26-24 thru 2/0 NON-INSULATED 26-24 thru 3/0
Coaxial Applications	MAX DIAMETER	MAX DIAMETER
Contacts and Connectors	1.0 in (2.54 cm)	1.0 in (2.54 cm)
Weight	17 (7.7 kg)	21 (9.5 kg)
Length (no bench mount)	13 in (33.0 cm)	15 in (38.1 cm)

EC MODELS

EC *Electronic Controls* replace internal pneumatic cycling circuit with external directional valve, solenoid timer & foot switch. 400 tools equipped with EC controls generate greater crimp force, substantially decreased cycle times and longer life cycles. All EC models come standard with valve, timer and foot/hand switch. EC upgrade kits are available for existing pneumatic 400 series tooling. 110 or 240v, and 80-110 psi air required.



SAFETY

No operator adjustments are necessary. Human engineered to prevent accidents. 400 models include safety cycling feature that is built into all of Pico's line of quality tooling.

PERFORMANCE

Meets and/or exceeds performance requirements for MIL-C-22520/23. Original M22520/23 specification based around original 400 Tool. Equally home in small shops and large factories due to its unique combination of power, versatility and durability.

